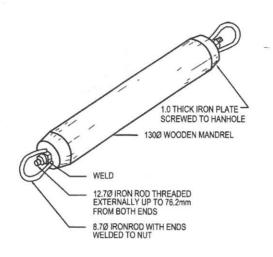
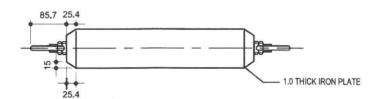
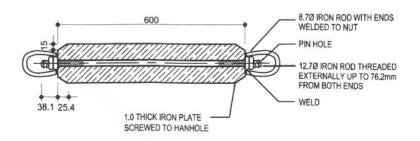
Appendix 15.1

WOODEN MANDREL









MANDREL TEST DETAIL SCALE : N.T.S.